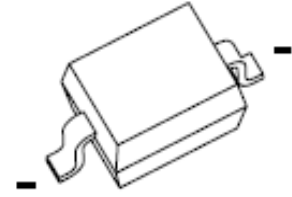


**FEATURES**

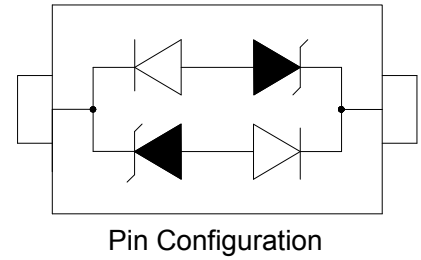
- ✧ Protects one bi-directional I/O line
- ✧ Low clamping voltage
- ✧ Working voltage:24V
- ✧ Low leakage current
- ✧ RoHS compliant



**MAIN APPLICATIONS**

- ✧ Cell phone handsets and accessories
- ✧ Microprocessor based equipment
- ✧ Personal digital assistants (PDA's)
- ✧ Notebooks, desktops, and servers
- ✧ Portable instrumentation
- ✧ Peripherals
- ✧ USB interface

SOD-323



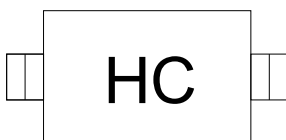
**PROTECTION SOLUTION TO MEET**

- ✧ IEC61000-4-2 (ESD) ±30kV (air), ±30kV (contact)
- ✧ IEC61000-4-4 (EFT) 40A (5/50ns)
- ✧ IEC61000-4-5 (Lightning) 10A (8/20µs)

**MECHANICAL CHARACTERISTICS**

- ✧ SOD-323 package
- ✧ Molding compound flammability rating: UL 94V-0
- ✧ Weight 5 milligrams (approximate)
- ✧ Quantity per reel: 3,000pcs
- ✧ Lead finish: lead free

**MARKING CODE**



**ORDERING INFORMATION**

PART No.	PACKAGE TYPE	QUANTITY(PCS) REEL	DESCRIPTION
TESDB24CLD3	SOD-323	3,000	7 inch reel pack

**ABSOLUTE MAXIMUM RATINGS** ( $T_A=25^{\circ}\text{C}$ , RH=45%-75%, unless otherwise noted)

Parameter	Symbol	Value	Unit
Peak pulse power dissipation on 8/20 $\mu\text{s}$ waveform	$P_{PP}$	350	W
ESD per IEC 61000-4-2 (Air) ESD per IEC 61000-4-2 (Contact)	$V_{ESD}$	+/- 30 +/- 30	kV
Lead soldering temperature	$T_L$	260 (10 sec.)	$^{\circ}\text{C}$
Operating junction temperature range	$T_J$	-55 to +125	$^{\circ}\text{C}$
Storage temperature range	$T_{STG}$	-55 to +150	$^{\circ}\text{C}$

**ELECTRICAL CHARACTERISTICS** ( $T_A=25^{\circ}\text{C}$ )

Parameter	Symbol	Conditions	Min	Typ	Max	Unit
Reverse working voltage	$V_{RWM}$				24	V
Reverse breakdown voltage	$V_{BR}$	$I_T=1\text{mA}$	26.7			V
Reverse leakage current	$I_R$	$V_{RWM}=24\text{V}$			1.0	$\mu\text{A}$
Clamping voltage	$V_C$	$I_{PP}=1\text{A}, t_P=8/20\mu\text{s}$			43	V
		$I_{PP}=10\text{A}, t_P=8/20\mu\text{s}$			60	V
Junction capacitance	$C_J$	$V_{RWM}=0\text{V}, f=1\text{MHz}$		1.0		pF

## Characteristic Curves

Fig1. 8/20 $\mu$ s Pulse Waveform

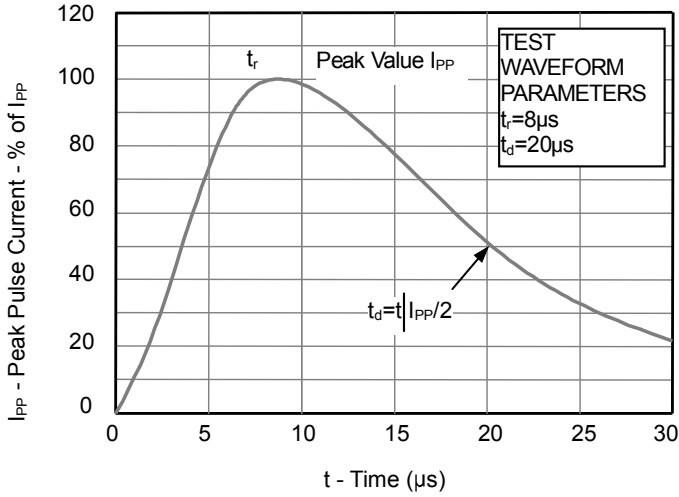


Fig2. ESD Pulse Waveform (according to IEC 61000-4-2)

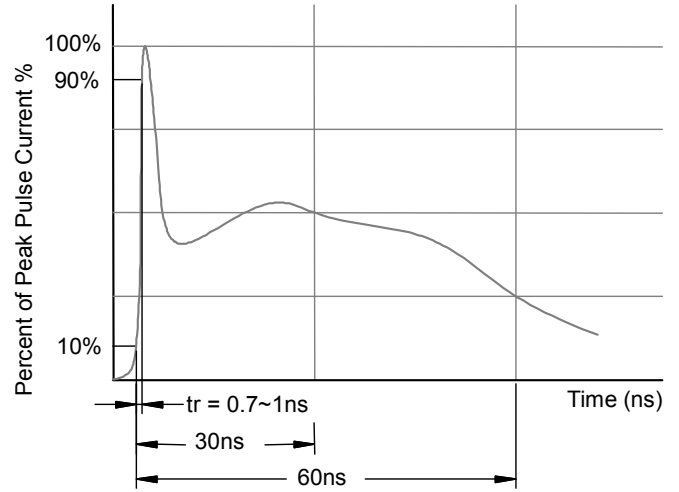
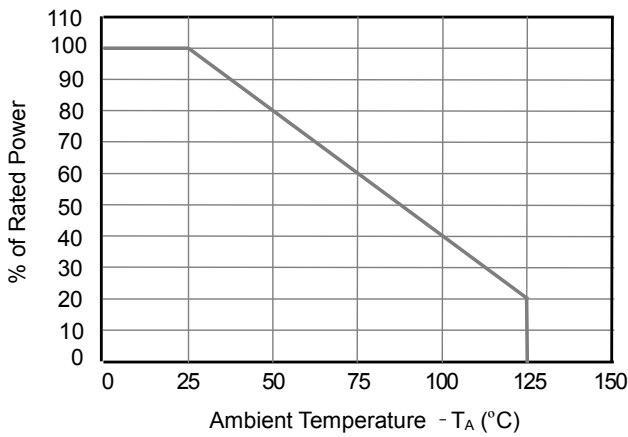
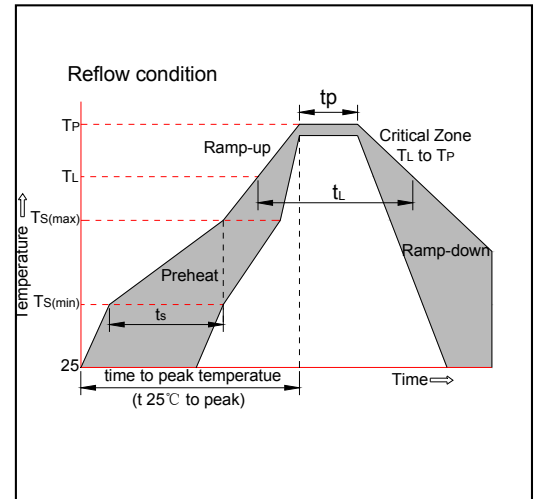


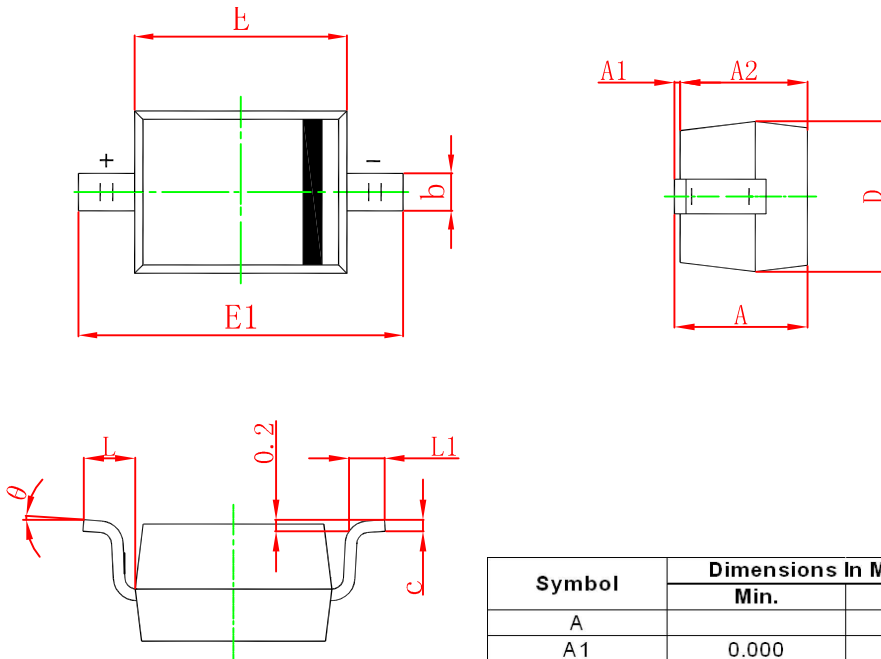
Fig3 Power Derating Curve



## SOLDERING PARAMETERS

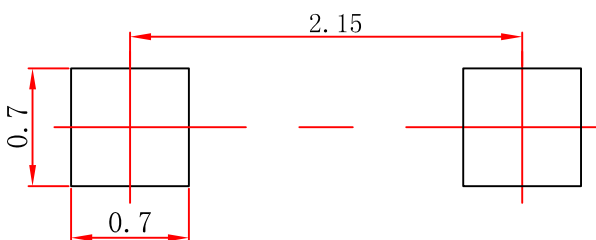
Reflow Condition		Pb-Free assembly (see figure at right)
Pre Heat	-Temperature Min ( $T_{s(min)}$ )	+150°C
	-Temperature Max( $T_{s(max)}$ )	+200°C
	-Time (Min to Max) ( $t_s$ )	60-180 secs.
Average ramp up rate (Liquidus Temp ( $T_L$ ) to peak)		3°C/sec. Max
$T_{s(max)}$ to $T_L$ - Ramp-up Rate		3°C/sec. Max
Reflow	-Temperature( $T_L$ )(Liquidus)	+217°C
	-Temperature( $t_L$ )	60-150 secs.
Peak Temp ( $T_p$ )		+260(+0/-5)°C
Time within 5°C of actual Peak Temp ( $t_p$ )		20-40secs.
Ramp-down Rate		6°C/sec. Max
Time 25°C to Peak Temp ( $T_p$ )		8 min. Max
Do not exceed		+260°C





Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A		1.000		0.039
A1	0.000	0.100	0.000	0.004
A2	0.800	0.900	0.031	0.035
b	0.250	0.350	0.010	0.014
c	0.080	0.150	0.003	0.006
D	1.200	1.400	0.047	0.055
E	1.600	1.800	0.063	0.071
E1	2.550	2.750	0.100	0.108
L	0.475 REF.		0.019 REF.	
L1	0.250	0.400	0.010	0.016
θ	0°	8°	0°	8°

### SOD-323 Suggested Pad Layout



**Note:**

1. Controlling dimension: in millimeters.
2. General tolerance:  $\pm 0.05$ mm.
3. The pad layout is for reference purposes only.